



Installation Instructions

CA-Series

Compact force sensors with flexible installation options for
use with dead shaft rolls

Document Version 2.00
Issue Date / Author 11/2019 / NS



**Diese Bedienungsanleitung ist auch in Deutsch erhältlich.
Bitte kontaktieren Sie Ihre nächstgelegene FMS Vertretung.**

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2 Safety instructions

All safety related regulations, local codes and instructions that appear in the manual or on equipment must be observed to ensure personal safety and to prevent damage to the equipment connected to it. If equipment is used in a manner not specified by the manufacturer, the protection provided by the equipment may be impaired.

Do not stress the equipment over the specification limits neither during assembly nor operation. To do so can be potentially harmful to persons or equipment in the event of a fault to the equipment.

2.1 Presentation of safety information

The following safety symbols appear in this manual.

2.1.1 Danger that could result in minor or moderate injuries



Danger, warning, caution

Failure to follow wiring instructions in this manual may result in equipment damage or personal injury.

2.1.2 Note regarding proper function



Note

Note regarding proper operation
Simplification of operation
Ensuring function

2.2 General safety information



The force sensors may not be stressed over the specification limits neither during assembly nor operation. The unit's overload protection value may not be exceeded.



The attachment points for the force sensor on the machine frame must be properly designed. The bearings need to be appropriately mounted.



For proper installation and operation, follow the electrical wiring diagram and instructions in this manual.

3 Product information

3.1 Product description

The CA-Series force measuring sensor offers compact dimensions and flexible installation options, and is designed for the measurement of tension on continuous material processing lines where dead shaft idler rolls are utilized. The product can be supplied with a Pilot or without a Pilot at the back the unit. In addition, flexible mounting options include the ability to install the unit utilizing either four fasteners from the front or a single fastener from the rear. The included dowel pin can also be incorporated between force measuring bearing and the machine frame to ensure proper unit orientation. For installations where a Pillow Block mount is required the optional bracket can be utilized. Adapter diameters are available in various dimension, in metric as well as in imperial sizes.

3.2 Functional description

The CA-Series force measuring sensor combines the bracket for the dead shaft idler roll and the force sensor within the same housing, thus minimizing the required installation space. The substantial overload protection translates to eliminated / minimized calibration issues due to machine upset conditions. The design includes dual bending beams, and this serves to eliminate the load specific influence of torque. The movement of the bending beams, which is proportional to the applied force, is detected by strain gauges arranged in a full bridge circuit and then converted into an electrical signal. This simple measurement principle delivers precise results even with low material tension and small web wrap angles. The Red Point, as located on the sensor body, should be aligned with the direction of the resultant force due to web tension.

3.3 Scope of delivery

Included in scope of delivery

force sensor, straight connector (female), setting gauge,
installation option PH: 4 pcs. DIN912 M6 x 40,
installation option FL: dowel pin

Options

- H14 right-angle connector in scope of supply, replaces straight connector
- H16 temperature range up to 120 °C (248 °F)
- H21 electrical connection with PG gland with 5 m (16 ft.) cable, replaces connector
- H31 for vacuum applications to 1E-7 hPa , 1E-5 Torr, temperature range up to 120 °C (248 °F)
- H32 vacuum to 1E-7 hPa , 1E-5 Torr, up to 150 °C (302 °F), with pg-gland and 5 m (16 ft.) cable
- H33 temperature range up to 150 °C (302 °F), with pg-gland and 5 m (16 ft.) cable
- PH Flange mount with 4 screws, pilot hole for centering
- FL Flat face of force sensor, without shoulder, single screw mount, with dowel pin

Accessories

Installation bracket, prefabricated cable (specify length) with connector (straight or right-angle)

3.4 Order code

CA-Series : Order code				
CA	203-125	.125	.FL	.H14.H16
				Options
				Installation option FL flat with dowel pin for centering
				Nominal force rating in N
				Size: shaft- \varnothing in inches (1.25 in.) or in mm (e.g. M20 = 20 mm)
				Series

Figure 1: order code

Datasheet_CA-Series.indd

4 Installation

Force sensors are defined as “partly completed machinery” according to the Directives 2006/42/EC, article 2. In order to assure a proper functionality of the parts and assure the essential safety requirements of operators working with it, the following conditions for the assembly must be met:



The force sensor may not be stressed over the specification limits neither during assembly nor operation. The unit’s overload protection value may not be exceeded.



The mounting points for the force sensor on the machine frame must be properly designed. The bearings need to be appropriately mounted.



For proper installation and operation, follow the electrical wiring diagram and instructions in this manual.

4.1 Installation options

The force sensors of the C-series can be installed in two different ways.



Screw down on contact surface

The force sensor should only be bolted down where it has contact to the machine frame.

PH - Flansch mit Zentrierschulter
PH - Flange with pilot hole for centering

FL - Flach mit Zentrierstift
FL - Flat with dowel pin

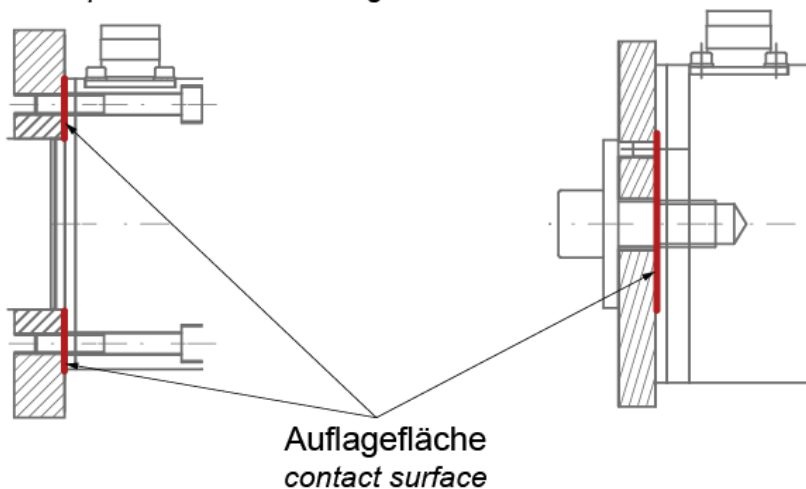


Figure 2: contact surface

4.1.1 PH Pilot mount

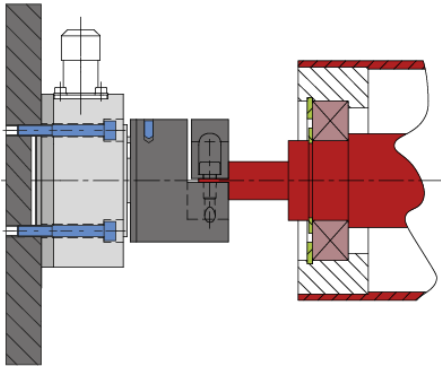


Figure 3: Pilot mount

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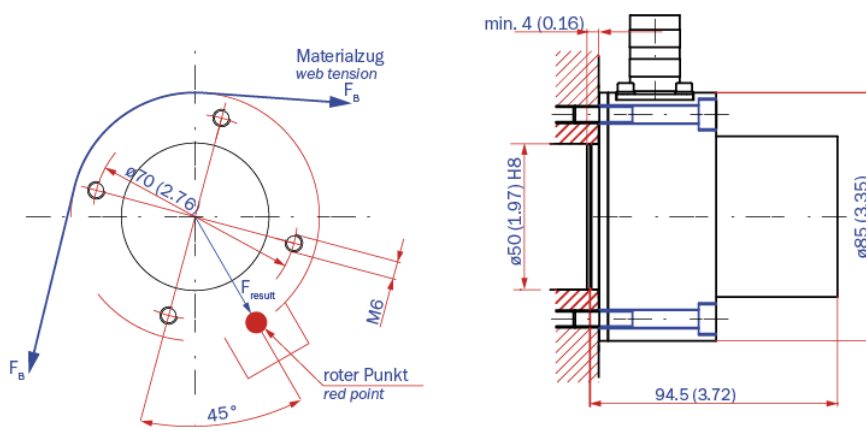


Figure 4: dimension machine frame for PH mount

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4.1.2 FL Flat mount

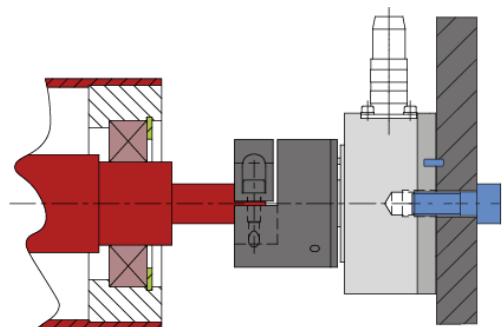


Figure 5: Flat mount

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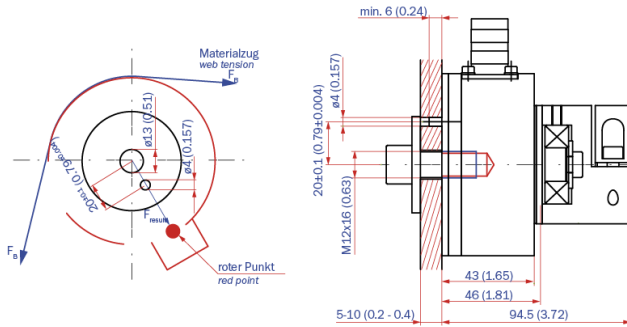


Figure 6: dimension machine frame for FL mount

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4.1.3 Installation bracket CA203.MB (accessory)

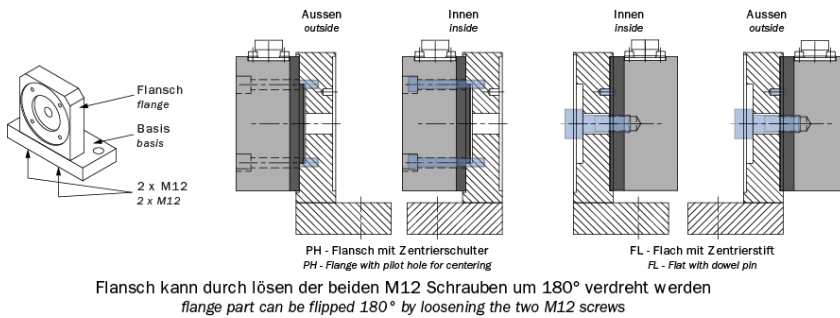


Figure 7: installation bracket CA203.MB

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4.2 Bearings



Self-aligning bearings

The CA-Series is equipped with a self-aligning bearing that allows for compensation of angular misalignment (<math><2^\circ</math>) of the shaft.

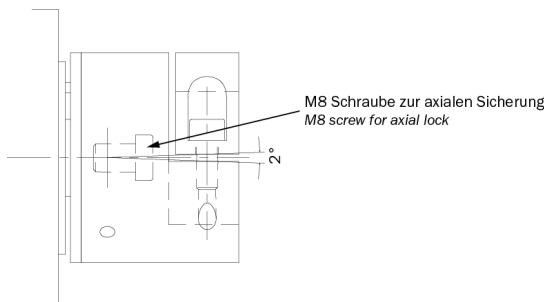


Figure 8: angular misalignment

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4.3 Installation sequence

- Turn the adapter in a suitable position (preferable upwards) to facilitate the insertion of the measuring roller. The dead shaft adapter may be rotated so that its clamp is pointing upwards.
- This is done by loosening the M8 locking screw that connects the adapter to the sensor body, and rotate the adapter to the desired position.
- Four positions, 90 degrees apart, are provided.
- Insert position pin into its corresponding hole.
- Tighten the M8 bolt again.
- Remove the clamps (M6 bolts) and place both ends of the shaft in the adapters.

- The axial play between the sensor and the adapter in the fixed bearing side can be adjusted with the setting gauge.
- The play must be $2\text{ mm} \pm 1\text{mm}$ ($0.039'' - 0.079''$). This will provide the required gap for movement due to thermal expansion and for the self-aligning capability of the unit to function properly.
- Slide the setting gage between adapter and sensor body.
- Tighten the clamp on the fixed bearing side.
- Tighten the set screw on the fixed bearing side.
- The axial play between the sensor and the adapter in the floating bearing side can also be adjusted with the setting gauge.
- Slide the setting gage between adapter and sensor body.
- Tighten down the second clamp.
- On the floating bearing side, the set screw may not be tightened. We recommend to remove the set screw to avoid accidental tightening later on.
- Remove the setting gage.

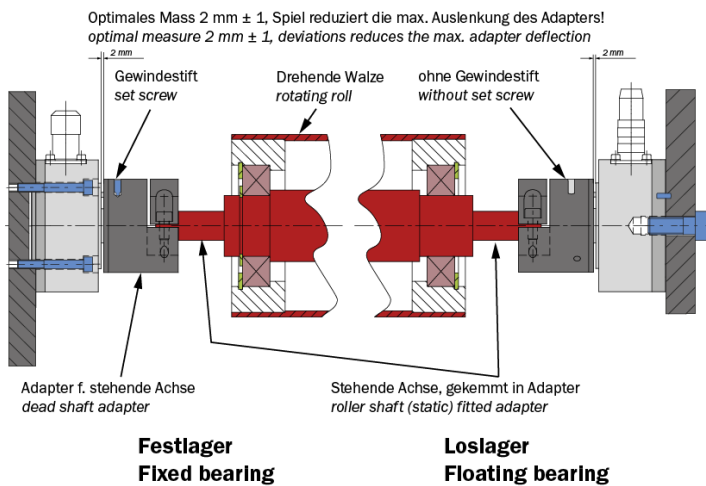


Figure 9: Fixed and floating bearing installation

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4.4 Electrical connections

Connection between the Force Measuring Rollers and machine controller is realized by means of a 5-pole cable with a cross-section of 0.25mm^2 . The cable must be installed separate from power lines.

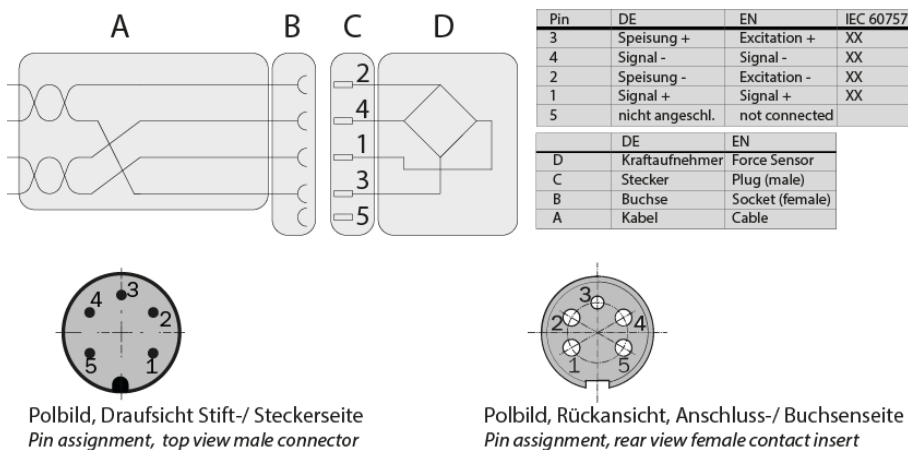


Figure 10: pin assignment M12

Pin_Assignment_Sensorkabel_Farben_Stecker.ai

5 Technical data

Technical data	
Sensitivity	1.8 mV/V
Tolerance of sensitivity	<± 0.5 %
Accuracy class	±0.5% of nominal force rating
Temperature coefficient	±0.1%/10K
Temperature range	-10 to +60°C
Input resistance	350Ω
Excitation voltage	1 to 12 VDC
Overload protection	10 times nominal force
Material	Stainless steel
Protection class	IP42
Electrical connection	Male receptacle, flange mounting, M14x1, 5-pole
Measuring range	30:1

Table 1: technical data

5.1 Dimensions

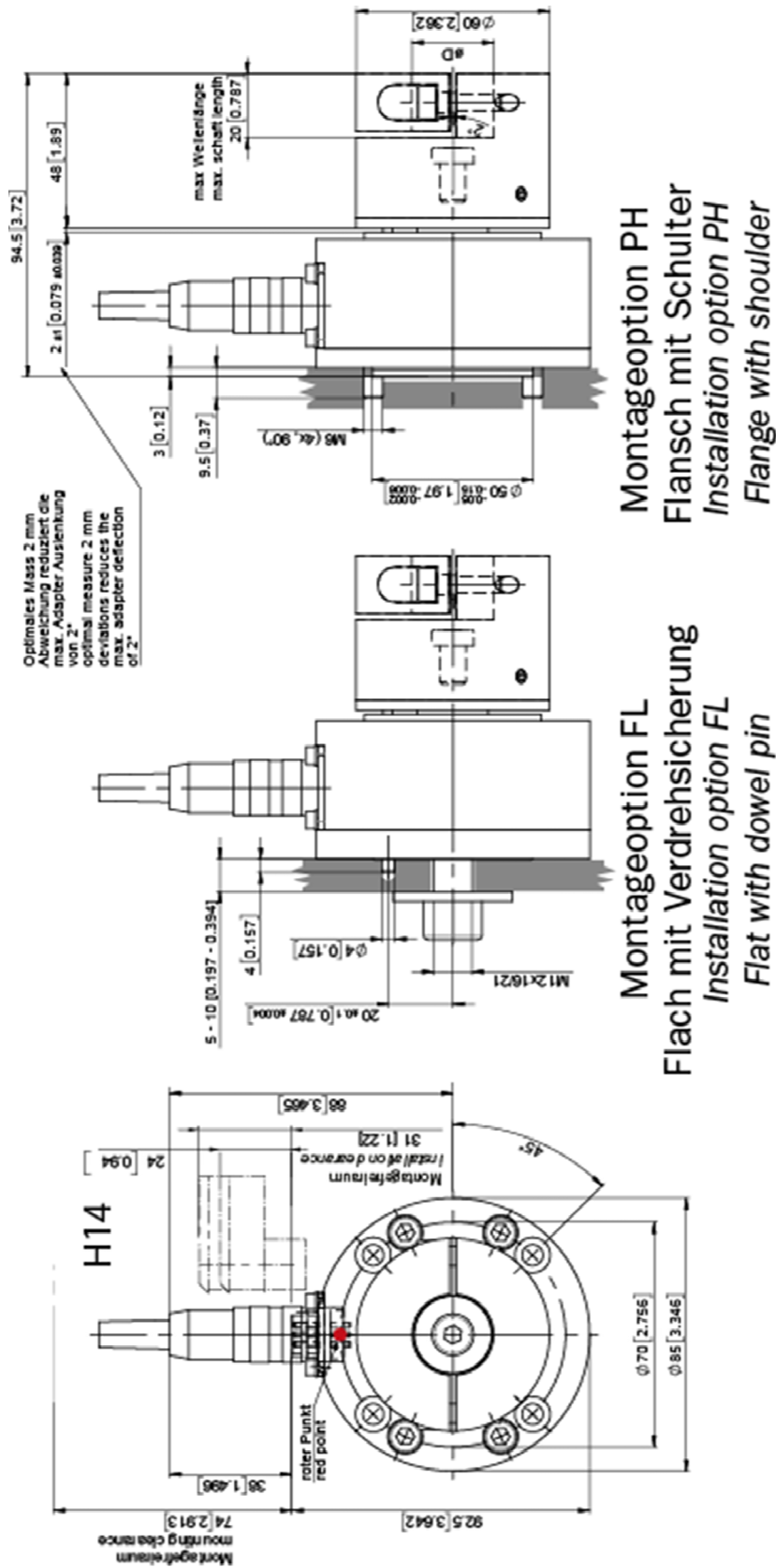


Figure 11: Dimensions

CA-Series : Diameter, Weight				
Sensors	D		Weight with adapter	
Type	mm (in.)		kg (.lbs)	
CA 203-100	25.4	(1.00)	1.96	(4.32)
CA 203-125	31.75	(1.25)	1.96	(4.32)
CA 203-150	38.1	(1.50)	1.96	(4.32)
CA 203-M25	25	(0.98)	1.96	(4.32)
CA 203-M30	30	(1.18)	1.96	(4.32)
CA 203-M40	40	(1.57)	1.96	(4.32)

CA-Series : Nominal force, Total deflection				
Size	Nominal force		Total deflection	
Type	N (lbf.)		mm (.in)	
CA 203	50	(11)	0.10	(0.0039)
CA 203	125	(27)	0.11	(0.0043)
CA 203	250	(55)	0.15	(0.0059)
CA 203	500	(110)	0.16	(0.0063)
CA 203	1000	(220)	0.17	(0.0067)
CA 203	1500	(337)	0.19	(0.0075)

Figure 12: Dimensions

Datasheet_C-Series.indd



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